PRINT APPROVED BY: **GUTTER EXPANSION JOINT** Step 3 (SIGNATURE) Expansion Joint Cover, Rivet Step 1 A SIGNED PRINT APPROVAL SIGNIFIES A CUSTOMER HAS (1) side only to Endcap. Endcap, set in sealant & VERIFIED ALL DIMENSIONS, SIZES, QUANTITIES, AND rivet to gutter MATERIAL TYPES. FABRICATION WILL PROCEED ONLY AFTER RECEIPT OF SIGNED PRINT APPROVAL MATERIAL: ☐ 26GA GALV. STEEL ☐ .032" ALUMINUM ☐ 24GA GALV. STEEL ☐ .040" ALUMINUM ☐ 22GA GALV. STEEL ☐ .050" ALUMINUM ☐ .063" ALUMINUM ☐ 160Z COPPER ☐ 200Z COPPER ☐ 26GA STAINLESS STEEL ☐ 24GA STAINLESS STEEL ☐ 240Z COPPER Step 2 Bottom Splice, Fit on bottom to cover 1" space between gutter sections COLOR: **QUANTITIES:** NOTE 1: Endcaps are to be riveted into position. On Expansion Joint Cover, rivet one side of the joint only. TOTAL PCS Step 1 NOTE 2: All joints, splices, corners, and endcaps must have Endcap, set in sealant & correct sealant applied to them to ensure a water-tight rivet to gutter application. NOTE 3: One expansion joint should be installed for every 40-50 feet of gutter being installed. Allow for a 1-inch space between expansion areas. NOTE 4: Drainage slope and drain sizes are to be determined by local building code requirements and are the responsibility of the contractor to follow. PROJECT INFORMATION: NOTES: 1. ALL FASTENERS SUPPLIED BY OTHERS.

2. UNLESS OTHERWISE NOTED, FABRICATION OF MITERS AND ACCESSORIES ARE FURNISHED STANDARD USING PRE-PAINTED RIVETS, THEN CAULKED.



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